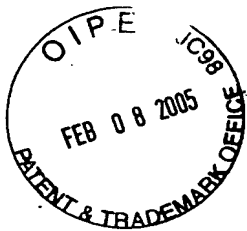


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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE
U.S. PCT DESIGNATED/ELECTED OFFICE (DO/EO/US)

In re U.S. National Stage Appln. of	:	
)	
H. van der EERDEN et al.	:	
)	
Serial No.: 10/519,071	:	
)	
Filing Date: December 23, 2004	:	
)	
I. A. No. PCT/NL03/000470	:	Attorney Docket: 000023.00122
)	
I. A. Filing Date: 26 June 2003	:	
)	
Priority Date: 26 June 2002	:	
)	
For: METHOD AND MOULDING DEVICES FOR	:	
MOULDING THREE-DIMENSIONAL PRODUCTS)	

SECOND PRELIMINARY AMENDMENT

Mail Stop PCT
Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

Sir:

Prior to an examination on the merits of the above-referenced U.S. national stage patent application, and any calculation of filing fees, please amend this application as follows.

Amendments to the Claims begin on page 2 of this paper.

Remarks begin on page 24 of this paper.